

INSTRUCTIONS



99TA516149 (for RCD use only)

Instruction Sheet Number: 99TA516149

Description: **Jam Nut Kit (Paragon Compressors TS, TT, TU, TV) Rev 2**

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Part Number: **6BTA000318 and 6BUA000319**

THIS PACKAGE HAS BEEN DESIGNED TO WORK WITH PARAGON COMPRESSOR MODELS 06TS, TT, TU AND TV.

KIT: 6BTA000318 (For 06TS137, 155, 186 & 06TT266, 301, 356 & 06TU483, 554 & 06TV680, 753, 819 Compressor Models)

<u>QTY</u>	<u>ITEM</u>	<u>Part Number</u>
12	M12 x 1.75, Hex Nut Brass	8TB0928
1	Electrical Grease Compound	06TT660050
1	Instruction Sheet	99TA516149
1	Instruction Sheet	99TA516132

KIT: 6BUA000319 (For 06TU483, 554 and 06TV680, 753, 819 Compressor Models) – For low voltage models 200V and 230V

<u>QTY</u>	<u>ITEM</u>	<u>Part Number</u>
12	M16 x 2.00, Hex Nut Brass	8TU1307
1	Electrical Grease Compound	06TT660050
1	Instruction Sheet	99TA516149
1	Instruction Sheet	99TA516132

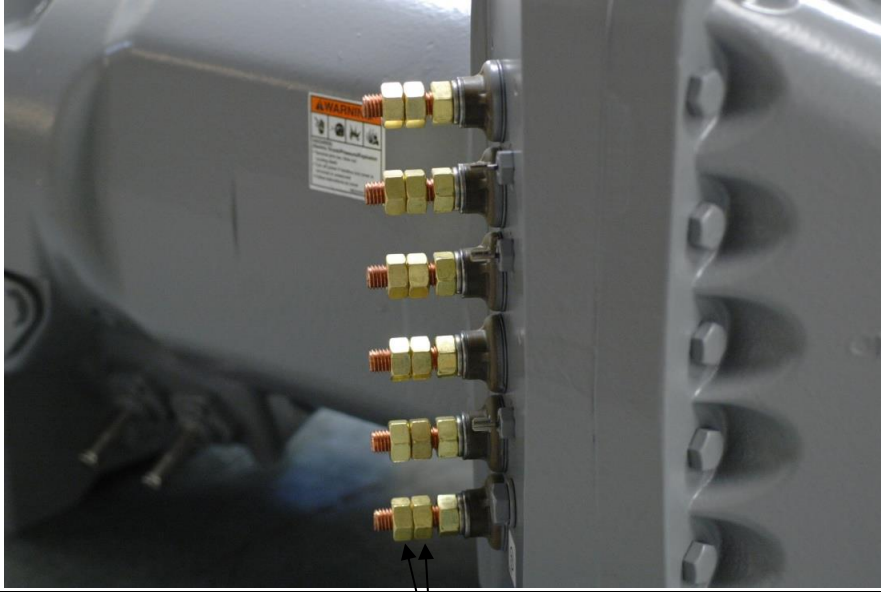
Kit contains the following parts:



**M12 Jam Nut, P/N 8TB0928 (TS, TT, TU, TV)
M16 Jam Nut, P/N 8TU1307 (TU, TV Low
Voltage 200V, 230V)**

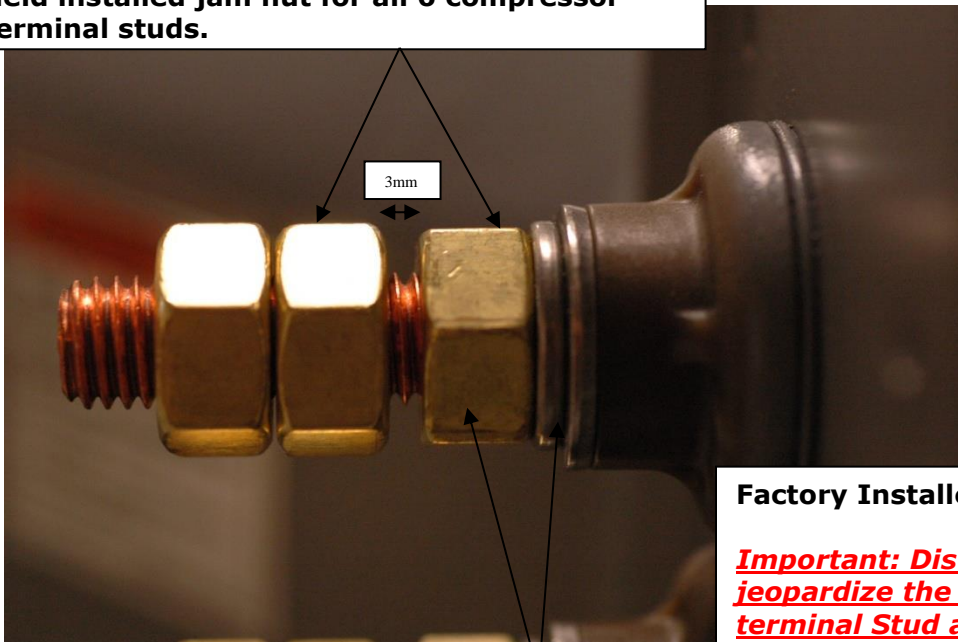
Installation instructions

The compressor terminals are copper feed through pins with M12 or M16 metric threads. For M12 jam nuts, torque to 15-20 ft-lb (20-27 Nm) and M16 jam nut, torque to 20-25 ft-lb (27-34 Nm). Install two jam nuts per compressor terminal stud.



M12 Jam Nut, P/N 8TB0928 (TS, TT, TU, TV)
M16 Jam Nut, P/N 8TU1307 (TU, TV Low
Voltage 200V, 230V)

Must maintain a minimum GAP of 3mm between the factory installed jam nut and the field installed jam nut for all 6 compressor terminal studs.



Factory Installed Jam Nuts and Hardware.

Important: Disturbing this Nut can jeopardize the seal integrity of the terminal Stud and Pin.