Installation Instructions

PART NO. CRPWREXH030A01, CRPWREXH021A01, CRPWREXH022A01, CRPWREXH023A01, CRPWREXH080A00, CRPWREXH081A00
FOR USE WITH VERTICAL ECONOMISER® IV, ECONOMISER® 2, OR ECONOMISER® X ONLY

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IMPORTANT: Read entire instructions before installing the accessory.

SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel.

When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes, including ANSI (American National Standards Institute) Z223.1. Wear safety glasses and work gloves. Use quenching cloth for unbrazing operations. Have fire extinguisher available for all brazing operations.

WARNING

Electrical shock can cause personal injury and death. Shut off all power to this equipment during installation. There may be more than one disconnect switch. Tag all disconnect locations to alert others not to restore power until work is completed.

PACKAGE CONTENTS AND USAGE

See Tables 1 and 2 for package content and usage.

Table 1 — Package Contents

<table>
<thead>
<tr>
<th>QTY</th>
<th>CONTENTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Power Exhaust Hood/Fan Assembly1</td>
</tr>
<tr>
<td>1</td>
<td>Low Voltage Wiring Harness with plug and 12-in. (305 mm) gray jumper wire1</td>
</tr>
<tr>
<td>1</td>
<td>High Voltage Wiring Harness with plug1</td>
</tr>
<tr>
<td>8</td>
<td>No. 10 x 3/4 in. (19 mm) Mounting Screws</td>
</tr>
<tr>
<td>1</td>
<td>Gasketing Roll</td>
</tr>
<tr>
<td>1</td>
<td>Sealing Angle2</td>
</tr>
</tbody>
</table>

NOTES:
1. Both wiring harnesses are shipped attached to the power exhaust assembly.
2. The sealing angle was included beginning with unit serial numbers 3502Gxxxxx (21A-23A and 30A power exhaust only). For use with Hinged Panel units only.

Table 2 — Package Usage

<table>
<thead>
<tr>
<th>UNIT CONFIGURATION</th>
<th>UNIT FOOTPRINT (IN.)</th>
<th>POWER EXHAUST PART NUMBER</th>
<th>POWER EXHAUST VOLTAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Small Cabinet</td>
<td>46 3/4 x 74 3/8</td>
<td>CRPWREXH030A01</td>
<td>208/230 V, 1 Ph</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CRPWREXH021A01</td>
<td>460 V, 3 Ph</td>
</tr>
<tr>
<td>Large Cabinet</td>
<td>58 1/2 x 88 1/8</td>
<td>CRPWREXH022A01</td>
<td>208/230 V, 1 Ph</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CRPWREXH023A01</td>
<td>460 V, 3 Ph</td>
</tr>
<tr>
<td>Extra Large Cabinet</td>
<td>66 3/8 x 115 7/8</td>
<td>CRPWREXH080A00</td>
<td>208/230 V, 1 Ph</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CRPWREXH081A00</td>
<td>460 V, 3 Ph</td>
</tr>
</tbody>
</table>
GENERAL

The accessory vertical power exhaust is used in conjunction with the vertical EconoMi$er IV, EconoMi$er X, or EconoMi$er2 accessories. For horizontal applications, this power exhaust accessory cannot be used. The horizontal power exhaust accessory must be used for horizontal applications.

See Tables 3 and 4 for EconoMi$er usage. See Fig. 1 for dimensions.

### Table 3 — Economizer Accessory Use

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRECOMZR020A02</td>
<td>EconoMi$er IV with W7212 Controller</td>
</tr>
<tr>
<td>CRECOMZR021A03</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR062A00</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR022A01</td>
<td>EconoMi$er2 without controller</td>
</tr>
<tr>
<td>CRECOMZR022B00</td>
<td>(Typically used with SystemVu™, PremierLink, RTU, Open, ComfortLink, or a field-supplied building management system)</td>
</tr>
<tr>
<td>CRECOMZR068A00</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR063A00</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR070A00</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR069A00</td>
<td>EconoMi$er X with W7220 Controller</td>
</tr>
<tr>
<td>CRECOMZR071A00</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR078A00</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR080A00</td>
<td></td>
</tr>
<tr>
<td>CRECOMZR067A00</td>
<td></td>
</tr>
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</table>

### Table 4 — Factory-Installed Vertical Economizer Use

<table>
<thead>
<tr>
<th>BASE RAIL SERIAL</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>4005Gxxxx to current</td>
<td>EconoMi$er IV with W7212 Controller</td>
</tr>
<tr>
<td>0802Gxxxx to current</td>
<td>EconoMi$er2 without controller</td>
</tr>
<tr>
<td></td>
<td>(used with PremierLink or field-supplied building management system)</td>
</tr>
</tbody>
</table>

### INSTALLATION

**IMPORTANT:** Follow all applicable local and national electrical codes when installing this accessory.

Follow all local and NEC (National Electrical Code) codes. If a single power source is to be used, size the wire to include power exhaust MCA and MOCP. (See Table 5.)

**Table 5 — Power Exhaust Electrical Data**

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>MCA</th>
<th>MOCP</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRPWREXH030A01</td>
<td>1.5</td>
<td>N/A</td>
</tr>
<tr>
<td>CRPWREXH021A01</td>
<td>N/A</td>
<td>0.9</td>
</tr>
<tr>
<td>CRPWREXH022A01</td>
<td>3.3</td>
<td>N/A</td>
</tr>
<tr>
<td>CRPWREXH080A00</td>
<td>3.3</td>
<td>1.32</td>
</tr>
<tr>
<td>CRPWREXH030A01</td>
<td>N/A</td>
<td>1.8</td>
</tr>
<tr>
<td>CRPWREXH081A00</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

**LEGEND**

<table>
<thead>
<tr>
<th>MCA</th>
<th>Maximum Circuit Amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>MOCP</td>
<td>Maximum Overcurrent Protection</td>
</tr>
<tr>
<td>N/A</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

*For separate power source.

NOTE: For R-410A units, refer to unit nameplate for MCA and MOCP for installed power exhaust. For R-22 units, use the calculations detailed below.

Check MCA and MOCP when power exhaust is powered through the unit (must be in accordance with NEC and/or local codes). Determine the new MCA including the power exhaust using the following formula:

\[
MCA_{\text{New}} = MCA_{\text{unit only}} + MCA_{\text{of Power Exhaust}}
\]

For example, using a R-22 gas heat, electric cooling, 6-ton unit with \( MCA = 28.9 \) and \( MOCP = 35 \), with CRPWREXH030A01 power exhaust:

\[
MCA_{\text{New}} = 28.9 + 1.5 = 30.4 \text{ amps}
\]

If the new MCA does not exceed the published MOCP, the MOCP would not change. The MOCP in this example is 35 amps, the MCA New is below 35, therefore the MOCP is acceptable. If “MCA New” is larger than the published MOCP, raise the MOCP to the next larger size. For separate power, the MOCP for the power exhaust will be 15 amps per NEC.

NOTE: For 575-v installations, a field-supplied and installed transformer (part no. HT01AH859) must be used with 208/230v power exhaust.

The vertical power exhaust can be used with 3 different types of economizers. While the physical installation of the power exhaust assembly stays the same, the wiring differs among the three economizers types. These instructions describe the installation and wiring for each type. The 3 types are:

- **EconoMi$er IV with controller W7212**
- **EconoMi$er2 without controller. It is generally used with a separate PremierLink controller or a field-supplied building management system.**
- **EconoMi$er X with controller W7220.**

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**Fig. 1 — Dimensions, Economizer with Power Exhaust**
Installing the Vertical Power Exhaust

**WARNING**

Electrical shock can cause personal injury and death.
Before beginning any modification, be certain that the main-line electrical disconnect switch is in the OFF position. Close the main gas supply shutoff valve. Tag disconnect switch and gas valve with suitable warning labels.

NOTE: Before installing, ensure voltage of power exhaust agrees with power supply to equipment.

1. Turn off unit power supply and install lockout tag. For gas units, turn off the gas supply.
2. Remove the power exhaust knockout plugs located on the lower left side of the EconoMi$er accessory. (See Fig. 2.)

**Fig. 2 — Power Exhaust Knockout Location**

3. Remove the RTU unit filter panel to allow access to the inside of the rooftop.
4. The panel covering the horizontal return opening on the unit may also be removed for easier access and installation. Be sure to replace this panel when installation is complete.
5. Install the vertical economizer per the instructions provided with the economizer. Do not install the rainhood shipped with the economizer. Set aside the aluminum air filter for use with the power exhaust.
6. Remove fan shield so power exhaust can lay flat without bending the shield or damaging the roof.
7. Remove the shipping blocks from the bottom of the accessory vertical power exhaust. (See Fig. 3.)

**Fig. 3 — Shipping Block Removal**

8. There may be a hinged door panel in place of the filter panel. Open the hinged door, remove the screws and hinges, remove the door and set it aside. Keep all screws and hinges.
9. Place the power exhaust close to the EconoMi$er to allow for wiring harness connection.

**CAUTION**

Failure to follow this caution may result in equipment damage.
Be careful to route wires to avoid pinching or cutting during assembly. It can be difficult to protect the wires while attaching the power exhaust to the unit.

10. Follow the wiring instructions specific to the EconoMi$er. Be sure power exhaust wiring does not interfere with damper operation.

**Power Exhaust Wiring with EconoMi$er IV and EconoMi$er X**

Follow these instructions if using the vertical power exhaust with EconoMi$er IV or EconoMi$er X accessories.

1. The 2-wire low voltage harness from the power exhaust and the 24 to 36 in. (610 or 915 mm) low voltage extension harness are plugged together for shipping. Unplug these 2 harnesses for installation.
2. Insert the 2-wire low voltage harness plug from the power exhaust into the top knockout on the EconoMi$er. (See Fig. 2.)
3. From the rear of the EconoMi$er, connect the 24-in. (601mm) low voltage extension harness plug to the power exhaust harness.
4. For EconoMi$er IV: Route the other end of the low voltage extension harness to the EconoMi$er IV controller. (See Fig. 4.) The harness is connected to the controller by connecting the tan wire to the tan wire 24 V AC COM terminal on the controller. The terminal on the gray wire is connected to terminal EF1 on the controller. See Fig. 6 and 7 for EconoMi$er IV wiring diagrams. Install the gray jumper wire on the controller from the exhaust fan terminal (EF), to the 24 V AC HOT terminals. The gray jumper is shipped wire tied to the control harness.
   For EconoMi$er X: Route the other end of the low voltage extension harness to the EconoMi$er X 12 pin plug, (PL6). (See Fig. 5.) The gray wire from the low voltage extension harness connects to the yellow wire coming from terminal 8 in the 12 pin plug. The tan wire from the low voltage extension harness connect to the brown wire coming from terminal 4 in the 12 pin plug. See Fig. 6 and 7 for EconoMi$er X wiring diagrams.
5. The high voltage harness from the power exhaust and the high voltage extension harness are plugged together for shipping. Unplug these 2 harnesses for installation.
6. Insert the high voltage harness plug from the power exhaust into the bottom knockout on the EconoMi$er. (See Fig. 2 and 4.)
   R-410A Rooftop Models Only: For single point wiring application, connect the power exhaust power wire harness to the compressor contactor or indoor fan contactor in the control box. Install the power exhaust power wire harness into the pressure lugs on the compressor contactor or indoor fan contactor, used for the field power wiring also.
7. From the rear of the EconoMi$er, connect the long high voltage extension harness plug to the power exhaust harness. (See Fig. 4-8.)

8. Route the other end of the long high voltage extension harness through the HVAC unit to the control box. (See Fig. 8.) The harness must be routed through the grommets provided in the unit. Do not drill routing holes. Be careful not to route the power exhaust harness on top of the indoor coil. Wire the end of the high voltage harness extension to the power exhaust power source. (See Fig. 6 and 7.)

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**Fig. 4 — Power Exhaust Harness Installation for EconoMi$er IV with W7212 Controller**

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**Fig. 5 — Power Exhaust Harness Installation for EconoMi$er X with W7220 Controller**
Field Supplied Wiring

- 575 V transformer No. HT01AH859 is ordered separately from power exhaust.
- Economizer actuator and controller are shipped with the Economizer, not with power exhaust.
- Connections from End Switch plug to Economizer controller are made by installer.
- If a single power source is to be used, size wire to include power exhaust MCA and MOCPP.

For R-410A units, refer to the unit nameplate for MCA and MOCPP. For installed power exhaust.

For R-22 units use the following calculations:

Check MCA and MOCPP when power exhaust is powered through the unit. Determine the new MCA including the power exhaust using the following formula:

\[ \text{MCA New} = \text{MCA unit only} + \text{MCA of Power Exhaust} \]

For example, using an electric cooling, 6-ton R-22 unit with MCA = 28.9 and MOCPP = 35, with CRPWREXJ030A01 power exhaust.

\[ \text{MCA New} = 28.9 \text{ amps} + 1.5 \text{ amps} = 30.4 \text{ amps} \]

If the new MCA does not go over the MOCPP published, then MOCPP would not change. The MOCPP in this example is 35 amps, the MCA New is below 35, therefore the MOCPP is OK. If "MCA NEW" is larger than the published MOCPP, raise the MOCPP to the next larger size. For separate power, the MOCPP for the power exhaust will be 15 amps per NEC.

Fig. 6 — Power Exhaust Wiring for EconoMi$er IV and EconoMi$er X — 208/230 V and 575 V Units
Field Supplied Wiring

Economizer actuator and controller are shipped with the Economizer IV and Economizer X with Controller W7212 — 460 V Units.

Connection from End Switch Plug to the Economizer controller are made by installer.

If a single power source is to be used, size wire to include power exhaust MCA and MOCP.

For R-410A units, refer to the unit nameplate for MCA and MOCP for installed power exhaust.

For R-22 units use the following calculations:

Check MCA and MOCP when power exhaust is powered through the unit. Determine the new MCA including the power exhaust using the following formula:

\[ \text{MCA New} = \text{MCA unit only} + \text{MCA of Power Exhaust} \]

For example, using an electric cooling, 6-ton R-22 unit with MCA = 28.9 and MOCP = 35, with CRPWREXJ030A01 power exhaust.

\[ \text{MCA New} = 28.9 \text{ amps} + 1.5 \text{ amps} = 30.4 \text{ amps} \]

If the new MCA does not go over the MOCP published, then MOCP would not change. The MOCP in this example is 35 amps, the MCA New is below 35, therefore the MOCP is OK. If "MCA NEW" is larger than the published MOCP, raise the MOCP to the next larger size. For separate power, the MOCP for the power exhaust will be 15 amps per NEC.

Fig. 7 — Power Exhaust Wiring for Economizer IV and Economizer X with Controller W7212 — 460 V Units
Use these instructions when installing the vertical power exhaust with EconoMi$er2 and PremierLink or RTU-MP/OPEN controller.

1. A low voltage extension harness is supplied with the EconoMi$er2 (without controller) beginning with unit serial number 2703Gxxxxx. Prior to serial 2703Gxxxxx, the supplied low voltage extension harness is not long enough to reach the PremierLink control board and will have to be field extended. The two-wire low voltage harness and the low voltage extension harness are wire tied together for shipping. Separate the harnesses for installation and discard the short low voltage extension harness supplied with power exhaust.

2. Insert the 2-wire low voltage harness plug from the power exhaust into the top knockout on the EconoMi$er2 accessory. (See Fig. 2 and 9.)

3. From the rear of the EconoMi$er2 accessory, connect the low voltage extension harness plug to the two-wire harness from the power exhaust. (See Fig. 9.)

4. Route the other end of the low voltage extension harness to the PremierLink controller. (See Fig. 9.)

5. The high voltage harness from the power exhaust and the high voltage extension harness are plugged together for shipping. Unplug these 2 harnesses for installation.

6. Insert the high voltage harness plug from the power exhaust into the bottom knockout on the EconoMi$er2 accessory. (See Fig. 2 and 9.)

7. From the rear of the EconoMi$er2 accessory, connect the long high voltage extension harness plug to the power exhaust harness. (See Fig. 9.)

8. Route the other end of the long high voltage extension harness through the HVAC unit to the control box. (See Fig. 8.) The harness must be routed through the grommets provided in the unit. Do not drill routing holes. Be careful not to route the power exhaust harness on top of the indoor coil.

9. Wire the end of the high voltage harness extension to the power exhaust power source.

10. Field-Installed PremierLink Control (See Fig. 10): Connect the gray wire from the low voltage extension harness to J8-3 and the tan wire to common terminal. Common is available from PremierLink terminal J1 or the common side of the unit control power transformer (the brown leads that go to unit ground). The other end of the harness is connected to the power exhaust wiring.

   NOTE: When the PremierLink board is configured for a heat pump, it does not require the HS3/EXH/RVS, allowing this terminal to be used for the power exhaust.

Factory-Installed PremierLink Control: The PremierLink J8-3 terminal is factory wired to a terminal board TB2-15 (Small and Large Cabinet) or TB3-15 (Extra Large Cabinet) located in the low voltage section to the left of the control box. The gray wire from the harness should be routed and wired to TB2-15 or TB3-15. The tan wire should be routed and wired to the Central Terminal Board Thermostat Terminal C (Common).

RTU-MP/OPEN Control: Connect the gray wire from the low voltage harness extension to J11-3 and the tan wire to the Central Terminal Board Thermostat Terminal C (Common).
Fig. 9 — Power Exhaust Harness Installation with EconoMi$er2 and PremierLink Controls

Fig. 10 — Power Exhaust Harness Installation with EconoMi$er2 and PremierLink Controls
Attaching Power Exhaust to the Unit

1. Make sure all power exhaust harness are connected as indicated in the previous steps. See Fig. 6 and 7.

2. Make sure all wiring is secure. Use field-supplied wire ties if necessary. Be sure that wiring does not interfere with operation of the HVAC unit, economizer, or power exhaust.

3. For units with a standard filter panel (i.e., no hinged door): Install the gasketing (provided) on the back of power exhaust side mating flanges. (See Fig. 11.)
   NOTE: This step does not apply to units with a hinged door.

4. Lift power exhaust and install over economizer using the #10 x 3/4 in. long screws provided. Make sure wiring harnesses are properly secured. (See Fig. 12.)

5. Locate the aluminum filter shipped with the economizer. Open the filter clips under the top hood of the power exhaust. Slide aluminum filter into the outside air opening of the power exhaust. Filter will slide past filter clips. Close filter clips, which will lock filter in place.

6. Reinstall the fan shield.

7. Return power to unit and remove lockout tag.

8. Test power exhaust operation by setting the power exhaust set point on the economizer controller to 0%. Power exhaust performance is shown in Fig. 13.

9. Adjust the power exhaust set point on the economizer controller to the desired activation point per unit schematic.

10. For units with a standard filter access panel, reinstall the unit filter access door.

   For units with a hinged access door (Small and Large Cabinet), install the hinged door seal angle included in the power exhaust kit using the instructions in this instruction. Do not proceed unless the sealing angle is installed. Units with a hinged door that do not have a sealing angle may not have a watertight seal.

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**Fig. 11 — Gasketing Location Detail (Standard Filter Panel Only)**

**Fig. 12 — Power Exhaust Installed on Unit**

**Fig. 13 — Power Exhaust Performance**
Installing the Hinged Door Angle (Small and Large Cabinet)

Follow these instructions if the unit has a hinged panel instead of a standard filter panel. Hinged Door Angle CRPE-CONV003A00 is for small cabinets and CRPE-CONV004A00 is for large cabinets.

NOTE: A separate hinged door angle kit must be ordered for the extra-large cabinet.

1. Find the sealing angle and three screws provided in the power exhaust kit.
2. Attach the sealing angle to the top of the power exhaust hood using the screws provided. Refer to Fig. 14 and 15. Note that the gasketing flange will be facing out.
3. If there are NO pre-drilled holes in the Power Exhaust hood: Lay the hinged panel, insulation side up, on top of the hood so that the hinge screw holes align with the pre-drilled screw holes in the sealing angle. (For hoods with pre-drilled holes, skip to Step 7.)
4. Check the alignment of the hinged door with the side of the filter opening to be sure it will close properly.
5. Use a pencil to mark the hood where the screw holes will be.
6. Remove the hinged door and drill four (4) \( \frac{11}{64} \) in. holes where the marks are.
   NOTE: The sealing angle will be in place; use the holes in it as a guide.
7. Place the door and hinges back on the unit. Screw through the door hinges and sealing angle into the flanged top of the hood using the 4 screws set aside when the hinged door was removed. (See Fig. 16.)
8. Close the hinged door and adjust handle if necessary.

PremierLink™ — Operational Notes for Testing Purposes

If the “continuous power exhaust” function is disabled, the power exhaust fan will operate during EconoMiSer purge cycles when the EconoMiSer damper position is above the configured minimum value. If enabled, the power exhaust fan will follow the supply fan's operation for PremierLink version 1.2 and will follow the occupancy configuration for PremierLink version 1.3.

The PremierLink “Auxiliary Output” function defines the specific use of the auxiliary output (HS3/EXH/RVS) for the power exhaust. The output will be energized or deenergized by the appropriate algorithm that uses that specific output.

A setting of 1 = Exhaust fan output.

The Power Exhaust set point in the set point table determines the power exhaust damper “percent open” when the power exhaust is energized. The damper percentage set point has a 10% hysteresis.

If “Continuous” in the service configuration table is set to “enable”, the power exhaust output will energize when occupied (for PremierLink controls version 1.3 and later) and will be energized when the supply fan relay is on (for versions prior to 1.3).